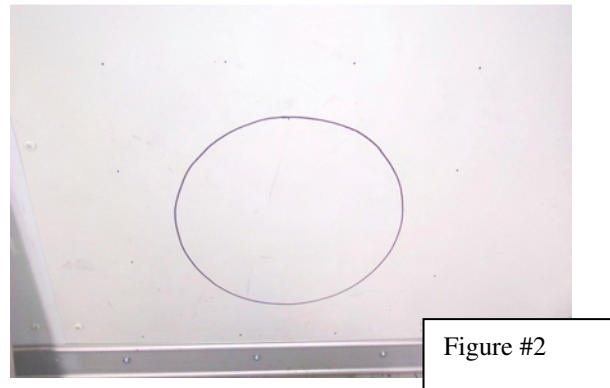
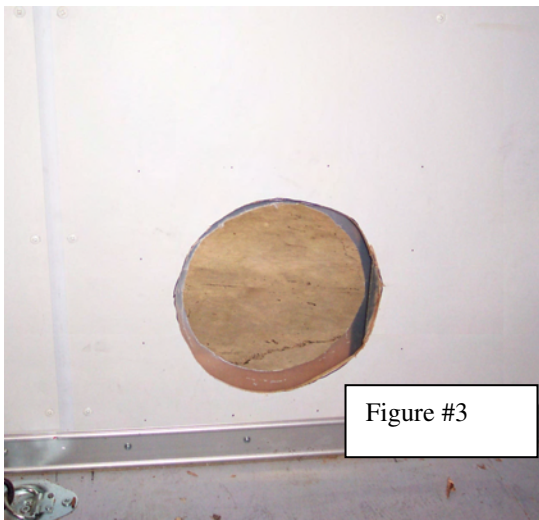


TES Fan Kit Install Instructions

1. Determine the approximate location to mount the fan. The fan should be mounted at least 3” off of the floor and no more than 12” off of the floor. Locate the fan in back of or in front of the TES unit so the fan will not blow air directly on the TES unit.
2. Remove the mounting plate from the fan and use the plate as a template to mark the position of the hole to be cut in the trailer wall. Align one side of the template with a wall stud, so the screws on that side will secure the mounting plate to the wall stud. (FIG. #1 & #2)



3. After tracing the center hole of the template, drill holes around the inside perimeter of the circle through both the inner and outer wall of the trailer. Take the template to the outside wall and using the drilled holes as a guide, trace a circle on the outside wall of the trailer.
4. Then add 1” to the diameter of the circle on the inner wall and cut out the larger hole on the inside wall and the smaller hole on the outside wall. (FIG. #3 & #4)



5. Reattach the mounting plate to the fan and secure the mounting plate in place with four screws into the wall stud. **(FIG. #5)**
6. Before installing the screws on the other three sides of the mounting plate, install wood spacers between the inner and outer wall of the trailer to provide additional support. Spacers should be approximately 13” x 1” and as thick as the space between the inner and outer wall. Screw through the inner wall into the wood spacers to secure the mounting plate and fan to the trailer wall. **(FIG. #6)**

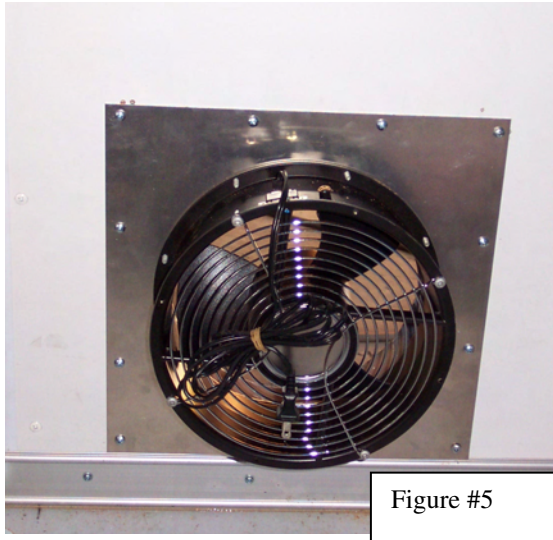


Figure #5

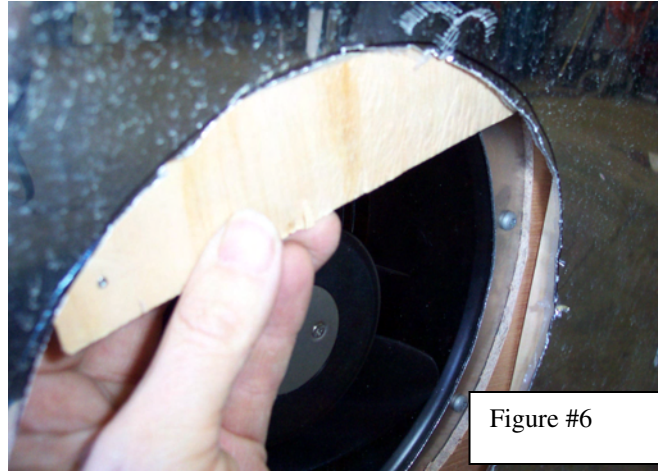


Figure #6

7. Place grille over hole on outside wall of trailer and secure with screws. Screws on one side should be into wall stud. The other side should be into your wood spacer. **(FIG. #7 & #8)**
8. Seal around the edge of the grille with a bead of clear silicone sealant.
9. Connect cord and test fan operation. Make sure fan blows air into the trailer. This fan is not to be used for exhausting air.



Figure #7

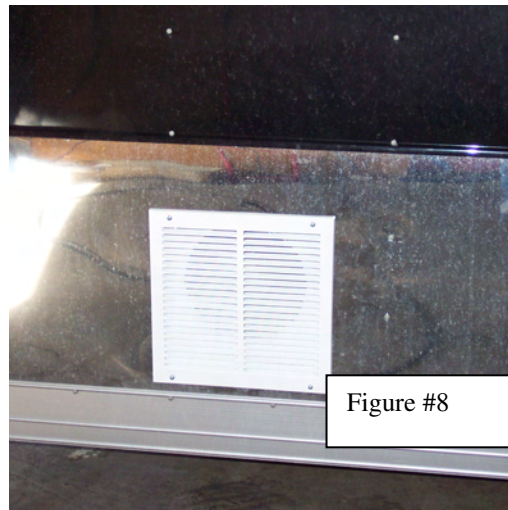


Figure #8